

FILES

USA MFG FROM THE FINEST TOOL STEEL

AMERICAN PATTERN

Cross Cut Files

Length	Single Cut	Approximate Size
8"	512000	11/16" x 9/32"
10"	512500	13/16" x 23/64"

Flat Files

Length	Bastard	Smooth	Approximate Size
4"	227000	228000	15/32" x 3/32"
6"	229500	230500	5/8" x 5/32"
8"	232000	233300	25/32" x 7/32"
10"	234000	235000	31/32" x 1/4"
12"	236000	237000	1-5/32" x 9/32"

Aluminum Files Type A - Flat

Length	Double Cut #	Approximate Size
6"	274500	5/8" x 5/32"
8"	275000	25/32" x 7/32"
10"	275500	31/32" x 1/4"
12"	276000	1-5/32" x 9/32"

Aluminum - Half Round

Length	Double Cut #	Approximate Size
6"	373000	19/32" x 5/32"
8"	373500	3/4" x 7/32"
10"	374000	15/16" x 9/32"
12"	374500	1-1/8" x 11/32"

Vixen Flat Utility

Length	Double Cut #	Approximate Size
8"	134500	13/16" x 11/64"
10"	135000	1" x 7/32"
12"	135500	1-5/32" x 17/64"

MACHINIST'S FILES

Round Files

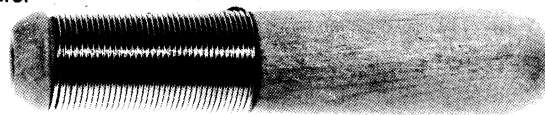
Length	Bastard	Smooth	Approximate Size
4"	393000	394000	5/32"
6"	396000	397000	7/32"
8"	398500	399500	5/16"
10"	400500	401500	3/8"
12"	402500	403500	1/2"

Half Round Files

Length	Bastard	Smooth	Approximate Size
4"	315000	316000	7/116" x 1/8"
6"	317000	318000	19/32" x 5/32"
8"	319000	320000	3/4" x 7/32"
10"	321000	322000	15/16" x 9/32"
12"	323000	324000	1-1/8" x 11/32"

File Handles

A handle should always be used on a tanged file. A properly fitted handle means quicker, better work, and makes the job easier and safer. Our handles are manufactured of soft wood and readily absorb hand moisture.



Size Number

4" for files 3" to 6" 992000
 4-1/2" for files 4" to 8" 992050
 5" for files 6" to 10" 992100
 5-1/2" for files 8" to 12" 992150

File Card

Combination File Card and Brush Number 993500

When file teeth are clogged with filings – slippings, scratching and inefficient cutting result. Clean your coarse file frequently with a file card (specially designed fine wire brush), and use the brush on your fine cut file. The combination file card and brush provides both card and brush in one handy cleaning tool.

