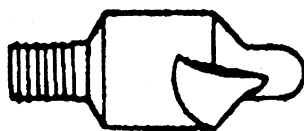


PILOTED COUNTERSINKS

METRIC THREAD SHANK

M42 HSS COBALT 3 FLUTE



<u>M42</u> <u>CUTTER REF</u>	<u>PILOT</u> <u>SIZE</u> <u>MM</u>	<u>CUTTER</u> <u>DIA</u> <u>MM</u>	<u>THREAD</u>	<u>STD RADIUS</u> <u>BETWEEN</u> <u>PILOT &</u> <u>FLUTE</u>
S - 2.38-100-10.	2.38	10.00	6 X 100	0.010" - 0.015"
S - 2.40-100-10.	2.40	10.00	6 X 100	
S - 3.17-100-10.	3.17	10.00	6 X 100	0.015" - 0.020"
S - 3.20-100-10.	3.20	10.00	6 X 100	
S - 3.50-100-10.	3.50	10.00	6 X 100	
S - 3.60-100-10.	3.60	10.00	6 X 100	
S - 3.96-100-10.	3.96	10.00	6 X 100	0.020" - 0.025"
S - 4.00-100-10.	4.00	10.00	6 X 100	
S - 4.15-100-10.	4.15	10.00	6 X 100	
S - 4.76-100-10.	4.76	10.00	6 X 100	
S - 4.80-100-10.	4.80	10.00	6 X 100	
S - 4.83-100-10.	4.83	10.00	6 X 100	
S - 5.60-100-10.	5.60	10.00	6 X 100	
S - 4.76-100-14.	4.76	14.00	8 X 100	
S - 5.00-100-14.	5.00	14.00	8 X 100	
S - 5.60-100-14.	5.60	14.00	8 X 100	
S - 6.00-100-14.	6.00	14.00	8 X 100	
S - 6.30-100-14.	6.30	14.00	8 X 100	
S - 6.35-100-14.	6.35	14.00	8 X 100	
S - 6.40-100-14.	6.40	14.00	8 X 100	
S - 8.00-100-17.	8.00	17.00	8 X 100	0.035" - 0.040"
S - 9.52-100-21.	9.52	21.00	8 X 100	
S - 9.60-100-21.	9.60	21.00	8 X 100	
S - 10.00-100-21.	10.00	21.00	8 X 100	
S - 11.11-100-22.20	11.11	22.20	10 X 100	0.035" - 0.040"
S - 12.00-100-25.00	12.00	25.00	10 X 100	
S - 11.11-100-25.40	11.11	25.40	10 X 100	
S - 12.70-100-28.57	12.70	28.57	10 X 100	
S - 14.00-100-30.00	14.00	30.00	10 X 100	
S - 12.70-100-31.75	12.70	31.75	10 X 100	
S - 14.92-100-34.92	14.29	34.92	10 X 100	0.040" - 0.045"
S - 15.87-100-38.10	15.87	38.10	10 X 100	