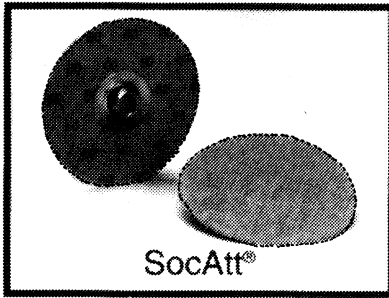


# QUICK CHANGE SOCATT LAMINATED DISCS

**Quick Change SocAtt® System features an all-metal attachment on the holder pad and disc to ensure a safe, secure, durable fit. Change discs by simply twisting to unlock the disc from the holder pad. SocAtt® style is the most popular attachment system in the world.**



## RPM RATINGS

The maximum allowable RPM for Quick Change SocAtt®, Lockit® & ClickOn™ Laminated Discs is the same as the maximum RPM of the holder pad used to drive the discs, provided the holder pad and the disc are the same nominal diameter.

## PACKAGING

SIZE	MIN. PKG.	CASE QTY.
3/4"	100	1000
1"	100	1000
1 1/2"	100	1000
2"	100	1000
3"	50	500

**NOTE: SOCATT DISCS ALSO AVAILABLE IN:**

Pink - A/O Xtra 2-ply discs  
 Blue - Norzon 2-ply discs  
 Green - Power Zirc  
 Black - Silicon Carbide  
 (ask for details)

## ALUMINUM OXIDE (A/O) 2 PLY DISCS

**COLOR: BROWN**

### APPLICATIONS

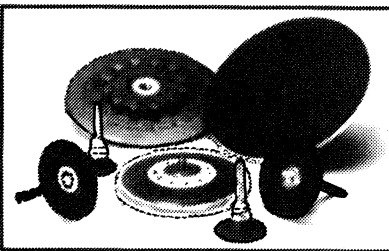
- **BEST DISC FOR: General purpose grinding, deburring, and blending on ferrous metals.**
- Our most popular type disc.
- Ideal for flat or contour surfaces.
- Most commonly used are grits 36-50 for weld removal. Grits 60-120 for removal of imperfections and blending.

FEATURES	BENEFITS
<ul style="list-style-type: none"> <li>• Variety of Quick Change fastening systems</li> <li>• Multiple layers of backing</li> </ul>	<ul style="list-style-type: none"> <li>• Instant disc changes</li> <li>• Disc is centered</li> <li>• Smooth running</li> <li>• Works well on flat or contour surfaces</li> <li>• Aggressive stock removal</li> <li>• Greater productivity</li> </ul>

### SocAtt® DISCS

PART NO.	SIZE	GRIT	PART NO.	SIZE	GRIT	PART NO.	SIZE	GRIT
522101	3/4"	24	522209	1"	150	522405	2"	60
522102	3/4"	36	522210	1"	180	522406	2"	80
522103	3/4"	40	522211	1"	240	522407	2"	100
522104	3/4"	50	522212	1"	320	522408	2"	120
522105	3/4"	60	522301	1 1/2"	24	522409	2"	150
522106	3/4"	80	522302	1 1/2"	36	522410	2"	180
522107	3/4"	100	522303	1 1/2"	40	522411	2"	240
522108	3/4"	120	522304	1 1/2"	50	522412	2"	320
522109	3/4"	150	522305	1 1/2"	60	522501	3"	24
522110	3/4"	180	522306	1 1/2"	80	522502	3"	36
522111	3/4"	240	522307	1 1/2"	100	522503	3"	40
522112	3/4"	320	522308	1 1/2"	120	522504	3"	50
522201	1"	24	522309	1 1/2"	150	522505	3"	60
522202	1"	36	522310	1 1/2"	180	522506	3"	80
522203	1"	40	522311	1 1/2"	240	522507	3"	100
522204	1"	50	522312	1 1/2"	320	522508	3"	120
522205	1"	60	522401	2"	24	522509	3"	150
522206	1"	80	522402	2"	36	522510	3"	180
522207	1"	100	522403	2"	40	522511	3"	240
522208	1"	120	522404	2"	50	522512	3"	320

4" and 5" sizes available. Call for delivery and minimums.



## FOR ALL QUICK CHANGE STYLE DISCS

### APPLICATIONS

- Soft grade – Fine finishing and contouring.
- Medium grade – General purpose work.
- Firm grade – Heavy stock removal.

## HOLDER PADS

### FOR SMALL DIAMETER SocAtt® DISCS

PART NO.	w/TA4 PAD ONLY	MANDREL	DESCRIPTION/ DIAMETER	DENSITY
541001	541051	SM 3/4"	Medium	
541002	541052	SM 1"	Medium	
541003	541053	SS 1 1/2"	Soft	
541004	541054	SM 1 1/2"	Medium	
541005	541055	SF 1 1/2"	Firm	
541006	541056	SS 2"	Soft	
541007	541057	SM 2"	Medium	
541008	541058	SF 2"	Firm	
541009	541059	SS 3"	Soft	
541010	541060	SM 3"	Medium	
541011	541061	SF 3"	Firm	
541012	541062	SM 4"	Medium	
541014	541064	SM 5"	Medium	

## RPM RATINGS

### FOR SMALL DIAMETER SocAtt®, Lockit® & ClickOn™ DISCS

DESCRIPTION	DIA.	DENSITY	MAX. RPM
SM 3/4	3/4"	Medium	40,000
SM 1	1"	Medium	40,000
SS 1 1/2 & LS 1 1/2	1 1/2"	Soft	20,000
SM 1 1/2 & LM 1 1/2	1 1/2"	Medium	25,000
PM 1 1/2	1 1/2"	Medium	25,000
SF 1 1/2 & LF 1 1/2	1 1/2"	Firm	30,000
SS 2 & LS 2	2"	Soft	20,000
SM 2 & LM 2	2"	Medium	25,000
PM 2	2"	Medium	25,000
SF 2 & LF 2	2"	Firm	30,000
SS 3 & LS 3	3"	Soft	12,000
SM 3 & LM 3	3"	Medium	20,000
PM 3	3"	Medium	20,000
SF 3 & LF 3	3"	Firm	20,000