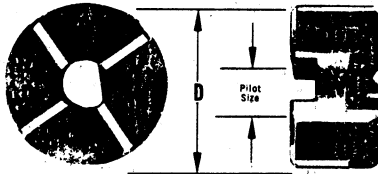


CUTTING TOOLS

BACK SPOTFACER CUTTERS Bayonet lock type



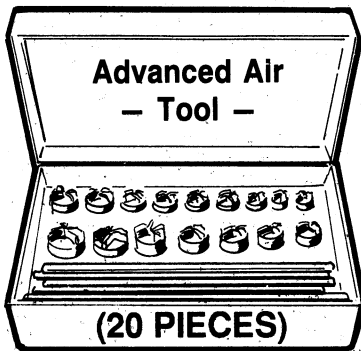
MM 280 Back spotface cutters are made from high speed tool steel properly heat treated and ground with proper clearances to insure free cutting. Corner radii, ground to aircraft standards. For use in restricted areas where conventional type spotfacing cutters cannot be used.

TOOL NO.	DIA	PILOT SIZE
MM 280-1	1/4"	3/32"
MM 280-1B	1/4"	1/8"
MM 280-2	5/16"	1/8"
MM 280-2B	5/16"	5/32"
MM 280-3	3/8"	5/32"
MM 280-3B	3/8"	3/16"
MM 280-4	7/16"	5/32"
MM 280-4B	7/16"	3/16"
MM 280-5	1/2"	3/16"
MM 280-5B	1/2"	1/4"
MM 280-6	9/16"	3/16"
MM 280-6B	9/16"	1/4"
MM 280-7	5/8"	1/4"
MM 280-7B	5/8"	5/16"



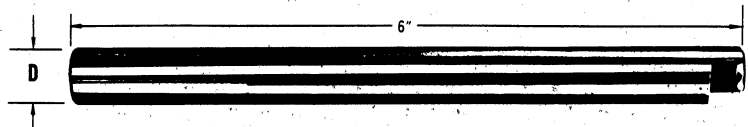
TOOL NO.	DIA.	PILOT SIZE
MM280-8K	11/16	1/4
MM280-8L	11/16	5/16
MM280-9J	3/4	1/4
MM280-9K	3/4	5/16
MM280-9L	3/4	3/8
MM280-10J	7/8	1/4
MM280-10K	7/8	5/16
MM280-10L	7/8	3/8
MM280-11K	1	3/8
MM280-11L	1	1/2
MM280-11M	1-1/8	3/8
MM280-11N	1-1/8	1/2
MM280-12J	1-1/4	3/8
MM280-12K	1-1/4	1/2

BACK SPOTFACER CUTTER KIT



BACK SPOTFACER CUTTER KIT
Includes:
all MM 280 Backspotfacer cutters
1/4" through 5/8"
with 6 Pilots in Box
#280K20.....

BAYONET PILOTS FOR BACKSPOTFACERS AND COUNTERSINKS



MM 285 Pilots are made from tool steel, heat treated on working end, and ground to insure free operation in holes to be countersunk or spotfaced. For use with MM 280, MM 290 and MM 295 cutters. Step type pilots, to customer's specifications, will be supplied on special order.

TOOL NO.	DIA.
MM 285-1	3/32"
MM 285-2	1/8"
MM 285-3	5/32"
MM 285-4	3/16"

TOOL NO.	DIA.
MM 285-5	1/4"
MM 285-6	5/16"
MM 285-7	3/8"
MM 285-8	1/2"